

***** WARNING *****

Before installing or removing the Saker sound suppressor from the host weapon, be sure that the weapon is unloaded, the magazine must be removed and the action is opened so that it is visibly clear of any ammunition. If you are at all unsure as to the proper procedures to ensure that your firearm is unloaded, please consult your firearm user's manual/instructions and/or contact a properly licensed dealer or the manufacturer of your weapon.

Mounting To Your Host Firearm

The Saker attaches to the host firearm with a variety of mounting options. With the MAAD Mount you can use a variety of quick detach mounts and thread the Saker directly to the barrel with the MAAD Direct Thread Mount. If you choose to use one of the quick detach MAAD Mounts start by installing the flash hider or muzzle brake directly to your firearm barrel. **NOTE: Crush washers are NOT recommended as they do not crush uniformly and WILL cause improper mounting and baffle strikes. Silencerco recommends a peel washer if any clocking of the mount is required.** For proper alignment, it is essential that the flash hider/muzzle brake seats against a 90° barrel shoulder. The flash hider/muzzle brake should be torqued to a value of 20 - 30 ft-lbs. Use of Rocksett or RED Locktite is recommended.

***** WARNING *****

Failure to follow installation instructions detailed in this manual can result in potential for serious injury to the user and damage to the weapon.

Ammunition

Silencerco recommends the use of quality factory loaded ammunition in its line of suppressors. Do not use frangible or pre-fragmented ammunition as they might separate and damage the suppressor. It is up to the end user to determine the correct loading / barrel twist to ensure that the bullets leaving the barrel are stable.

Concentricity

The threads on the barrel must be concentric with the bore of the rifle. This ensures that the suppressor is concentric with the bore, will ensure accuracy, and will limit the chance of any baffle strikes.

Lead Warning

Exposure to lead is known to cause birth defects, other reproductive harm & cancer. Discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition may result in exposure to lead and other harmful substances known to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. **Wash hands thoroughly after exposure.**

***** WARNING *****

When removing the Saker, use extreme caution as it may be hot to the touch. Use gloves to avoid burns or other injuries.

***** WARNING *****

Failure to ensure a proper fit of the Saker on the host weapon may lead to property damage and/or serious bodily injury.

***** WARNING *****

Failure to follow installation and maintenance instructions detailed in this manual may result in serious personal injury and damage to the weapon. Firearm sound suppressors are user attached firearm muzzle devices, and as such are subject to improper attachment unless the proper procedures outlined in this manual are followed. Do not attempt to use this product unless you have specific training and experience in the use of firearms.

Welcome

We at Silencerco hope that you enjoy the technological advancements that we have made to the Saker firearm sound suppressors. To provide for your safety and effective use of this suppressor, it is critical that the owner or any user of the suppressor read this entire manual and follow strictly the warnings and instructions in it. This suppressor is intended to be used only by sophisticated users with experience and training in the use of firearms.

***** WARNING *****

Because sound suppressed firearms make less noise than non-suppressed firearms, it is easy to forget that they are still firearms and capable of causing bodily injury and property damage. It is of vital importance to remember that a sound suppressed firearm is just as dangerous as a non-suppressed firearm, and the same safe handling requirements that apply to a non-suppressed firearm apply to a suppressed firearm.

MANUFACTURER'S DISCLAIMER

The manufacturer is not responsible for improper usage of this product. This product is potentially dangerous, and, as such, it is the user's responsibility to understand and implement its proper use. If you do not understand the instructions in this manual, please contact the manufacturer for further clarification at 801-417-5384.

General Description and Overview of the Saker Series of Suppressors

The Silencerco Saker, with MAAD Mount technology, has the ability to mount to several different styles and brands of flash hidens, brakes and even directly to the threads of rifle barrels. With the Trifecta RS Flash Hider and its respective mount in the MAAD Mount series, the Saker has the ability to attach to the firearm with one hand, quickly and effectively, and detach with one hand in the same manner. No buttons, levers, or awkward mechanics make the Saker the most advanced quick detach mount on earth.

The Saker was designed for precision bolt action, semi auto, and full auto firearms. Do not hold the suppressor while firing. Ensure that any spectators are rearward of the firing line and are not standing beside the suppressor while it is in use.

The suppressors must be free of obstructions such as mud, dirt, ablative medium, etc. Do NOT attempt to shoot through an obstructed suppressor.

The Saker was designed to be used "dry" and free of any ablative media, such as grease and water. Water-borne operators must allow a minimum 6 second drain time after exiting the water.



Limited Lifetime Warranty

REPAIR POLICY
Should the sound suppressor require repair or modification, the owner should contact Silencerco/SWR either in writing or by telephone because many problems can be handled without returning the unit. If it is determined that the suppressor should be returned to the manufacturer for repair or modification, it should be shipped to Silencerco/SWR.

If repairs are required due to a defect in manufacturing or materials, there will be no charge for repairs.

LIMITED WARRANTY

Subject to any restrictions set forth herein, Silencerco/SWR agrees to replace and/or repair the suppressor for an unlimited amount of time. This warranty covers repair, service and replacement of damaged product caused by normal use, free of charge, only at a Silencerco/SWR facility.

LIMITATIONS TO WARRANTY: THIS WARRANTY DOES NOT COVER DAMAGE TO THE SUPPRESSOR OR THE HOST FIREARM RESULTING FROM CARELESS OR IRRESPONSIBLE HANDLING, ADJUSTMENTS OR MODIFICATIONS TO ITS DESIGN, IMPROPER HANDLING, NEGLIGENCE OR OTHER ABUSE. SILENCERCO/SWR ASSUMES NO LIABILITY WHATSOEVER FOR UNSAFE USE OF THE SUPPRESSOR OR FOR CRIMINAL USE BY ITS PURCHASER OR ANY OTHER PERSON THAT COMES IN CONTACT WITH THE PRODUCT AFTER PURCHASED. SILENCERCO/SWR ASSUMES NO RESPONSIBILITY FOR PHYSICAL OR MENTAL INJURY OR PROPERTY DAMAGE RESULTING FROM CARELESS OR IRRESPONSIBLE HANDLING AND/OR USE, OR BY ANY USE CONTRARY TO THE RECOMMENDATIONS, WARNINGS AND CAUTIONS GENERALLY LISTED IN THIS MANUAL. SILENCERCO/SWR DOES NOT COVER DAMAGE TO THE SUPPRESSOR OR THE HOST FIREARM RESULTING FROM IMPROPER HANDLOADED OR RELOADED AMMUNITION OR DEFECTIVE AMMUNITION. SILENCERCO/SWR ASSUMES NO RESPONSIBILITY FOR BAFLE STRIKES WHICH WERE NOT CAUSED BY DEFECT IN WORKMANSHIP.

Should a suppressor require repair, the owner should contact Silencerco/SWR and make arrangements to return the suppressor. Customer must return damaged product with a legible copy of the approved ATF form and a legible written description of the problem, defect and/or malfunction. Please include in such written description the serial number of the product, and the events leading up to the issue including what ammunition has been used and any host weapons that have been used.

If Silencerco/SWR determines, in its sole and absolute discretion, that a returned suppressor is not covered under this warranty, for any reason, you may purchase a replacement product at 75% off the suggested retail price.



**Operating and Cleaning Manual
for the Silencerco Saker Series of Suppressors**

Saker Installation

Installing your flash hider or muzzle brake.

Step 1- Remove your existing flash hider or muzzle brake using a 3/4" open end wrench or provided tool. Remove the crush washer from your barrel threads as well.



**** DANGER ****
 Before performing maintenance or removing and installing the suppressor, open the action, remove the magazine and be sure the chamber is empty. Failure to do so can result in property damage, injury or death.

Step 2- Install the flash hider or muzzle brake appropriate for your chosen MAAD Mount. First place a peel washer (shim kit or no washer is also acceptable), NOT A CRUSH WASHER, on the barrel threads and then thread on the flash hider or muzzle brake that pairs with the chosen MAAD Mount. Tighten with the appropriate wrench on the included tool.



NOTE: Crush washers are NOT recommended as they do not crush uniformly and WILL cause improper mounting and baffle strikes. Silencerco recommends a peel washer if any clocking of the mount is required.

Installing MAAD Mounts

Trifecta RS Flash Hider Mount

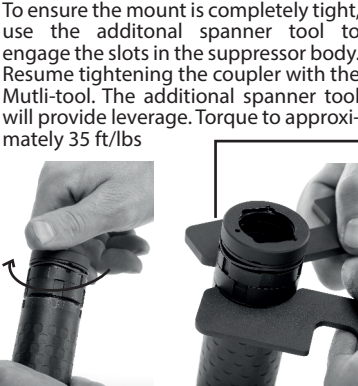
Step 1- Oil the suppressor body threads each time you install a mount.



Step 2- Thread the mount assembly onto the Saker suppressor body by hand. You will feel the coupler tighten as the suppressor and mount mating surfaces engage.



Step 3- Hold the suppressor body with a firm grip. Use the Multi-tool spanner cutout to tighten the coupler in a clockwise direction. To ensure the mount is completely tight, use the additional spanner tool to engage the slots in the suppressor body. Resume tightening the coupler with the Multi-tool. The additional spanner tool will provide leverage. Torque to approximately 35 ft/lbs.



Removal- Removal is the reverse of installation. Place a drop of oil between the coupler and threads to aid in removal and prevent galling.

Tighten- With the back of the silencer facing up, the spanner wrench in your right hand will engage the spanner grooves in the coupler.

Loosen- With the back of the silencer facing up, the spanner wrench in your right hand will engage the spanner grooves in the Saker body.

Saker Multi-Tool

(1 included, plus additional spanner wrench)

- Spanner Wrench**
For MAAD Mount Installation
- 3/4" Wrench**
For flash hider/muzzle brake installation
- Front Cap Tool**
For MAAD Cap Installation
- 7/8" Wrench**
For flash hider/muzzle brake installation
- 1/2" Wrench**
For picatinny scope ring



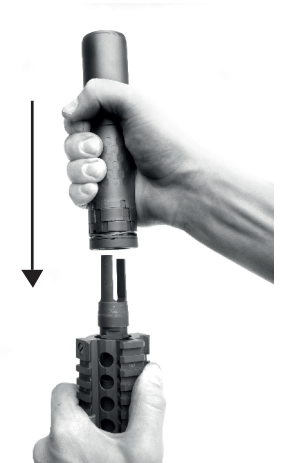
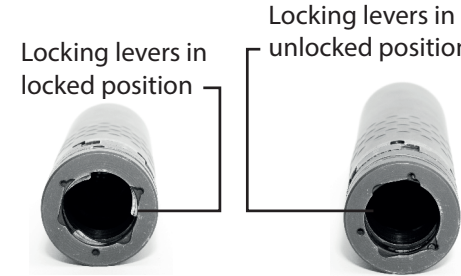
Maintenance
 The Saker series of suppressors typically require limited maintenance. The mounts should periodically be cleaned with any standard gun cleaning solvent and a brush to remove any carbon or fouling. If the finish becomes discolored, wipe the suppressor with any high quality gun oil. This should restore the finish to the factory condition. While not required, the end user may submerge the Saker in solvent, oil, gun cleaner, etc. to remove fouling. Allow the suppressor to drain fully and blow out with compressed air until dry. If necessary, run a cleaning brush through the bore to remove any light fouling in the bore of the suppressor.

NOTE: Do not run cleaning patches through the bore as the patches might become lodged in the bore of the suppressor and cause damage upon firing.

**** CAUTION ****
 Always read the warning label on any cleaner or solvent, and remember that virtually all solvents are inherently dangerous and potentially toxic. Always use adequate ventilation and both skin and eye protection when using organic solvents.

Installing the Saker on the Trifecta RS Flash Hider or Brake

Step 1- Install the Saker by sliding the open end over the flash hider until it stops. Rotate gently until the Saker drops down slightly further onto the mount. Note: Verify the locking levers are in the unlocked position before trying to install the Saker.



Step 2- Tighten the Saker firmly by hand until you cannot turn any further. Grip the textured suppressor body, not the MAAD Mount.

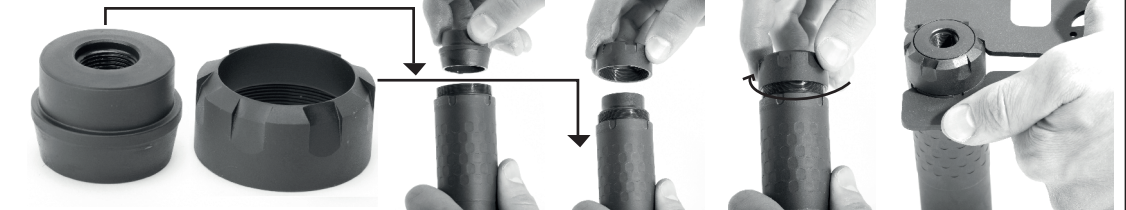


Removing- To remove, perform steps one and two in reverse order.

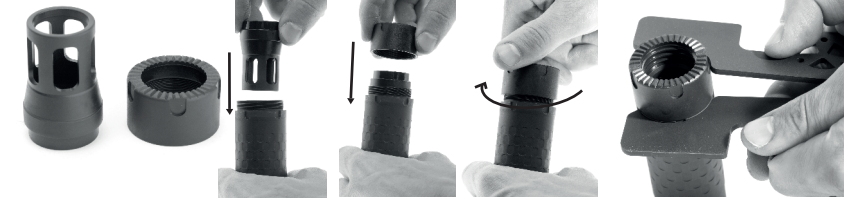
51 Tooth and Specwar MAAD Mount Installation



Direct Thread MAAD Mount



Y MAAD Mount



NOTE: Reference the detailed Trifecta RS Flash Hider MAAD Mount instructions above to help you with the other MAAD Mounts. If you are not using a Trifecta RS Flash Hider MAAD Mount you will notice there are no instructions on how to attach the Saker to the firearm. Please refer to the manufacture of the flash hider or muzzle brake quick detach mount for the instructions. The MAAD mount allows the Saker to be attached to the 3rd party product how they intended.



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